## Fatal 1 - Operator injured interacting with a trough roller

## WHAT HAPPENED

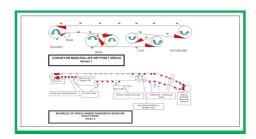
An operator's hand was lacerated when they attempted to remove a piece of aggregate

An operator suffered a laceration to his right hand when attempting to flick and remove a piece of aggregate from a moving trough roller on a feed belt. The site had experienced issues previously with the belt scoring and eventually splitting.

The IP was not wearing gloves and the plant was not isolated.

## LEARNING POINTS / ACTIONS TAKEN

- Ensure you apply LOTOTO prior to interacting with any machinery. Never be tempted with "I'll just"....
- · Review your risk assessments for conveyor safety and use a schematic as shown below to identify dangerous nip points.



Please review the HSE guidance on Belt Conveyor Fatal Nip Hazards - SPC/Tech/SI1/11 by following this link.

LOCATION: QUARRY ALERT STATUS: Normal

ACTIVITY: PRODUCTION AND PROCESSING DATE ISSUED: 09/10/2023 18:30:29

SUB ACTIVITY: AGGREGATE PROCESSING INCIDENT No: 03670