## **BEST PRACTICE**

**LOCATION:** Ship to shore **ARTICLE YEAR:** 2003

ACTIVITY: Production and Processing COMPANY: J Clubb Ltd

SUB ACTIVITY: Aggregate processing COMPANY LOCATION: Denton Marine Works, Kent

**BEST PRACTICE No:** BP256 **COMPANY TEL:** 01474 355894

TITLE On Video

## Idler replacement tool

## **ARTICLE**

An original design by members of staff at Denton Marine Works in Gravesend has eliminated the most hazardous operation at the site Œ replacing the 18kg

and 1.45 metre-long jetty return idlers from within the jetty latticework. Deputy health and safety officer, lan Rayner, made an initial sketch of a tool,

acting as an extending arm, which can be used to move the idler from the safety of the walkway. This was then developed by other employees into a

prototype and tested in the workshop.

The process now involves:

L raising the belt using a tool that straddles the conveyor

L hooking the idler tool onto the far-side idler support bracket

L sliding the new idler along the three props

L raising the new idler into position using the tool.

ADTICLE IMAGES			
ARTICLE IMAGES			