

# BEST PRACTICE

**LOCATION:** **ARTICLE YEAR:** 2009  
**ACTIVITY:** Manual handling and storage **COMPANY:** Tarmac  
**SUB ACTIVITY:** N/A **COMPANY LOCATION:** Retford Concrete Plant  
**BEST PRACTICE No:** BP657 **COMPANY TEL:** 01777 713506

**TITLE**  On Video

**Mixer chute electric winch system**

**ARTICLE**

Retford Concrete Plant produces concrete through a Miller™s mixer, discharging through a chute into a mixer truck.

The chute is suspended below the mixer by a frame and must be lowered to ground level for maintenance or cleaning two to three times a day.

The only access to clean the chute was through the mixer door necessitating the chute to be lowered using a scaffold tower. The chute™s securing bolts then had to be removed and a block and tackle used to secure the chute. This was very time consuming and required substantial manual handling.

A modification was carried out to enable the chute to be lowered using a winch and bearings attached to the frame.

The operator now releases the frame by unscrewing two securing nuts and then pressing a button to lower the chute.

**ARTICLE IMAGES**

