## Overhad letodai shtddoer vl noctod Wile ATP sh t

## E NDBoNDkkj uj I

A contrafif ancegrhrs henverdhel on finntown arovau vetvrhrl ventakl tovernot fibrhrnot fif y wovuf finntay pflhy firtahwwf mrpft. If erhrt for gahw rww of rhemit fipvmurvot firtakl Horafinkoloegræmfif afriktnitvit fif y wovuf finnag trhay T

I trhavkemrPj B2r anvert fr01t r3f wtf y pf ar0PP2b hrs henverovæurhæðif mrhtrhri ventækl tovernotf ræ Nhi f etaurtvrmf oðif awf hrgæhi f oðil erhæði kohtf mrovæu. hnrhæði hmury hHægrhrmf oðif æurvernotf rnvrt f s henvermæðif ar. hnrtvomtvr. hotrvoð Mottf rketoði f haf hr. hnri oð haðirR f rhæði kohtf mrovæurði drnotf rn vætou hotf arhemrhrmotf rf y wovuf f ri hoði mrtvrt f rs henve mæði f ætvrpf gær omraf i færægry hevf ki af rvetvrt f notf T

R frndfrfy wav uffrt ferhnnontfmrt frmæd farpu mæfltægr oy robvy rt frafhav obliven frvort fravæu T R frndfrfy wav uffr. hnr. fhægr oliven pædu Lovt ægbr v. fifabrt fra henvermæd farl v komrve ou nffrt frfy wav uffnrhay rhnr frafifanfm Til nrt f takl Hafifanfmrk wrhem rvi fart fr Haprvetvrndt from t v kg trt frpv murv dt frtakl Hokal from hem kedvatke htfourdronffy nrt frndt fry wav uffry hur hif suppliers in November 2013 and no defects observed.

In previous inspections and services damage to the chain box had been noted and this had been rectified

When using the hoist to move items in the screen room previously there is limited head room when moving over conveyors in the vicinity

Repeated impact over time had weakened the journals on the chain box that eventually failed

Broken journals on the chain box

## **LEARNING POINTS / ACTIONS TAKEN**

All overhead hoists to be serviced by a competent engineer and a schedule of services to be arranged at least twice a year.

Develop a means of tracking the outcome of inspections and services over time.

Fit safety chains supplied by the providers to all chain boxes on overhead hoists.

Review the operations of all overhead hoists to ensure that lifted items are not striking the bottom of chain boxes routinely.

Where the head room between the chain hook and the bottom of the chain box is less than 1.0m, review fitting an ultimate limit switch to the hoist chain.

Use site briefings to remind all operatives that all incidents involving equipment e.g. striking chain boxes by the item being lifted should be reported as a near hit.



Safety chain and new box fitted.

LOCATION: ACTIVITY: SUB ACTIVITY: QUARRY MAINTENANCE & HOUSEKEEPING N/A ALERT STATUS: Normal
DATE ISSUED: 09/06/2014
INCIDENT No: 00382