

[REDACTED]

[REDACTED]

!

!

"

#

\$

%

\$

#

Detailed below are the actions that the company required all sites to take to both identify safety circuits with mute functionality, ensure that they functioned as required, to ensure access provisions to safety cells are appropriate and that operators understand what they should do.

- Establish which safety circuits have mute functionality
- Ensure mute circuit functions as expected /designed
- Ensure components in the safety circuit are specified correctly
- Force guided contact relays should be used in muting circuits
- Upgrade safety circuits if necessary
- Review access provisions to safety cells and hazardous areas to ensure correct /safe access methods are in place
- Ensure that operators understand the appropriate access and egress points when entering machine safety cells and these are documented in the Standard Operating Procedures with recorded training.
- Ensure that all access into safety cells is via a 'authorised' route and this access is a 'controlled entry'

11

% ' * \$ +% #! ' , - (, .//

\$' '\$ 0	' \$ ' !	! \$ 1' %	! % 1%	
' "2" 30	#1 ! " #	"\$ '\$	%8/ 0	4+8.8/45 .0+04
%6 ' "2" 30	\$ %6 ' "2" 3 2 " 6	" " "	0	/..++