

# **MPA Health and Safety Awards**

Aggregates, Asphalt, Cement, Contracting, Dimension Stone, Lime, Precast Concrete, Mortar, Ready Mix, Recycling and Silica Sand

# Topic entry (tick boxes that are applicable) 1 2 3 X 4 5 6 7 8Entry number (MPA Ref)22103Title of EntryNew Electric Lifting Hoists – Ground to plant landing levelName of CompanyCEMEX UK MaterialsLocationManchester Readymix and Gorton ReadymixVideo ] (if yes, please include URL for video)NoOther resource ] (if yes, please include description)1 image

Fatal Theme (tick boxes that are applicable) 1 X 2 X 3 X 4 🗌 5 X 6 🗌

# BACKGROUND

We have made significant improvements to the working environment at 2 key readymix production sites following a full assessment of the conditions and working activities of our operatives.

Due to a significant increase in production of our Value Added Products we saw a sharp rise in the manual handling of bespoke additional products which created added work for our operatives. This in turn presented a production safety risk.

At the same time equipment and processes were not in place for the safe handling and moving of these bespoke additional products from ground to elevated points on the site.

### MANAGEMENT OF PROCESS

We consulted with our employees and a mechanical and electrical contractor to design a solution to remove the manual lifting, improve site efficiencies of storing and moving a significant quantity of various additional products (6 tonnes over a 3 month period at the Manchester RMX site alone).

The result was the creation and installation of new bespoke electric hoists to lift admixture barrels/containers and steel fibre products from ground floor levels into our elevated plant loading point.

- Fixed hoist unit installation.
- Written SSOW for operating safely
- Easy access point for operators
- Level ground for ease use.
- Improved storage of additional products

**Support 'The Fatal 6'** initiative by reviewing and acting on these high consequence hazards within your organisation: 1. Contact with moving machinery and isolation 2. Workplace transport and pedestrian interface 3. Work at height 4. Workplace Respirable Crystalline Silica 5. Struck by moving or falling object 6. Road Traffic Accidents



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## BENEFITS

Installing the electric hoists has resulted in eliminating several manual handling activities whilst minimizing the risks when lifting, transporting, and handling barrels, containers and boxes.

- Safer working environment
- Bending eliminated
- Lifting reduced by 50%
- Operative job fatigue reduced
- Work efficiency increased
- Reduction in poor ground storage of materials.

## INNOVATION

Prior to the installation of the electric hoist the activity was carried out manually utilising more people and hire machinery in the open air on the same footprint.

The new hoist is a clear reflection of CEMEX listening to and involving our employees. The ideas and suggestions for the design were driven by our site operations team.

Without question we have looked to deliver an improvement that makes a safer, more efficient working environment for our employees.

# **DEVELOPMENT & TRANSFERABILITY**

CEMEX intends to upgrade our other readymix sites to the same standard hoist. Where we can replicate this we will, full site by site evaluation is being undertaken.

This could be replicated by other companies within the industry sector.

This entry has also been identified as best practice within CEMEX and has been shared with other operating businesses in the UK, France, and Spain.

NB if document has embedded images try and include these If other documents provided say additional information available.

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