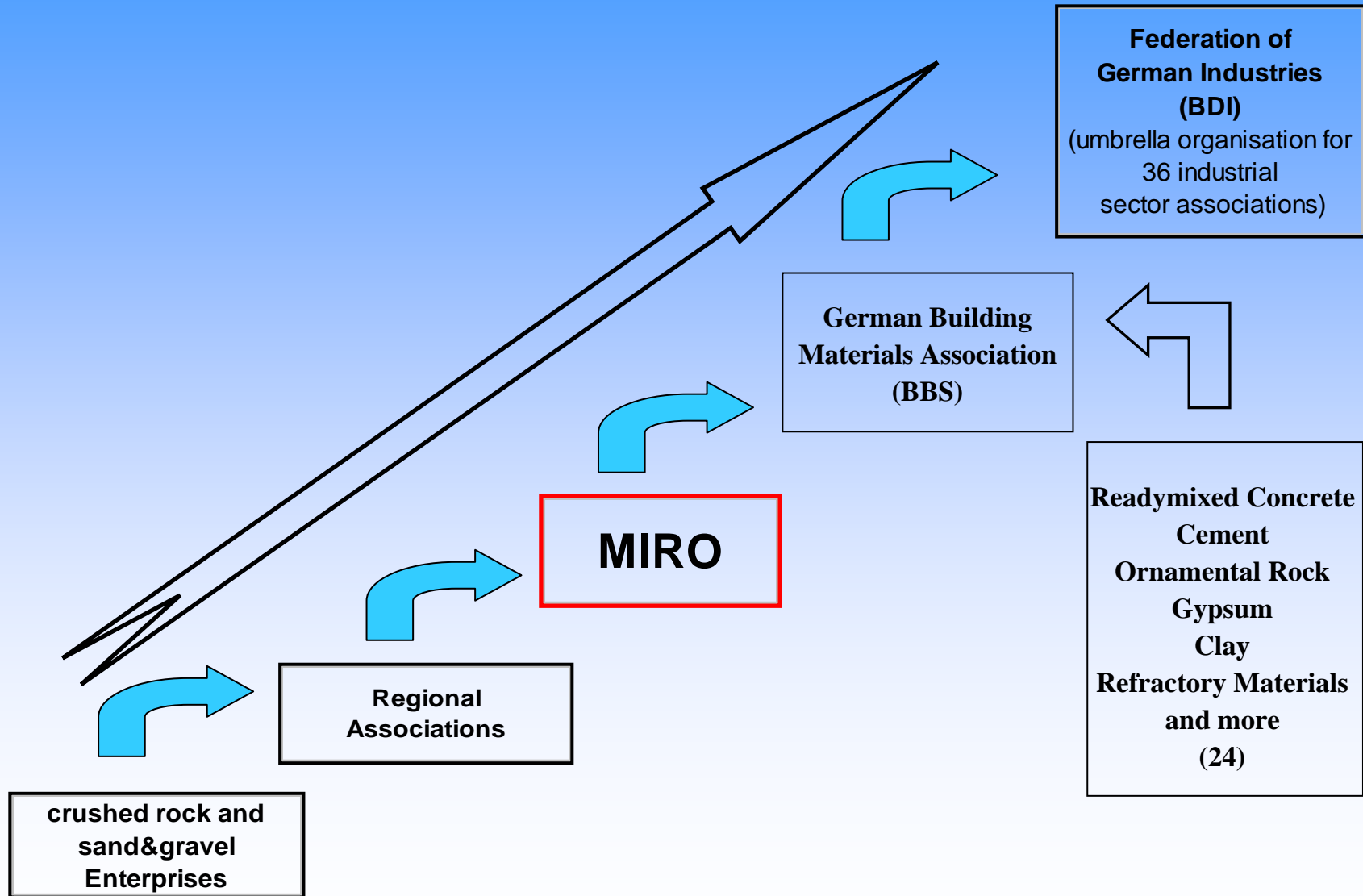




**Welcome  
to the  
4<sup>th</sup> Atlantic Alliance  
Conference!**

**Welcome  
to  
Germany!**

# Association System in Germany

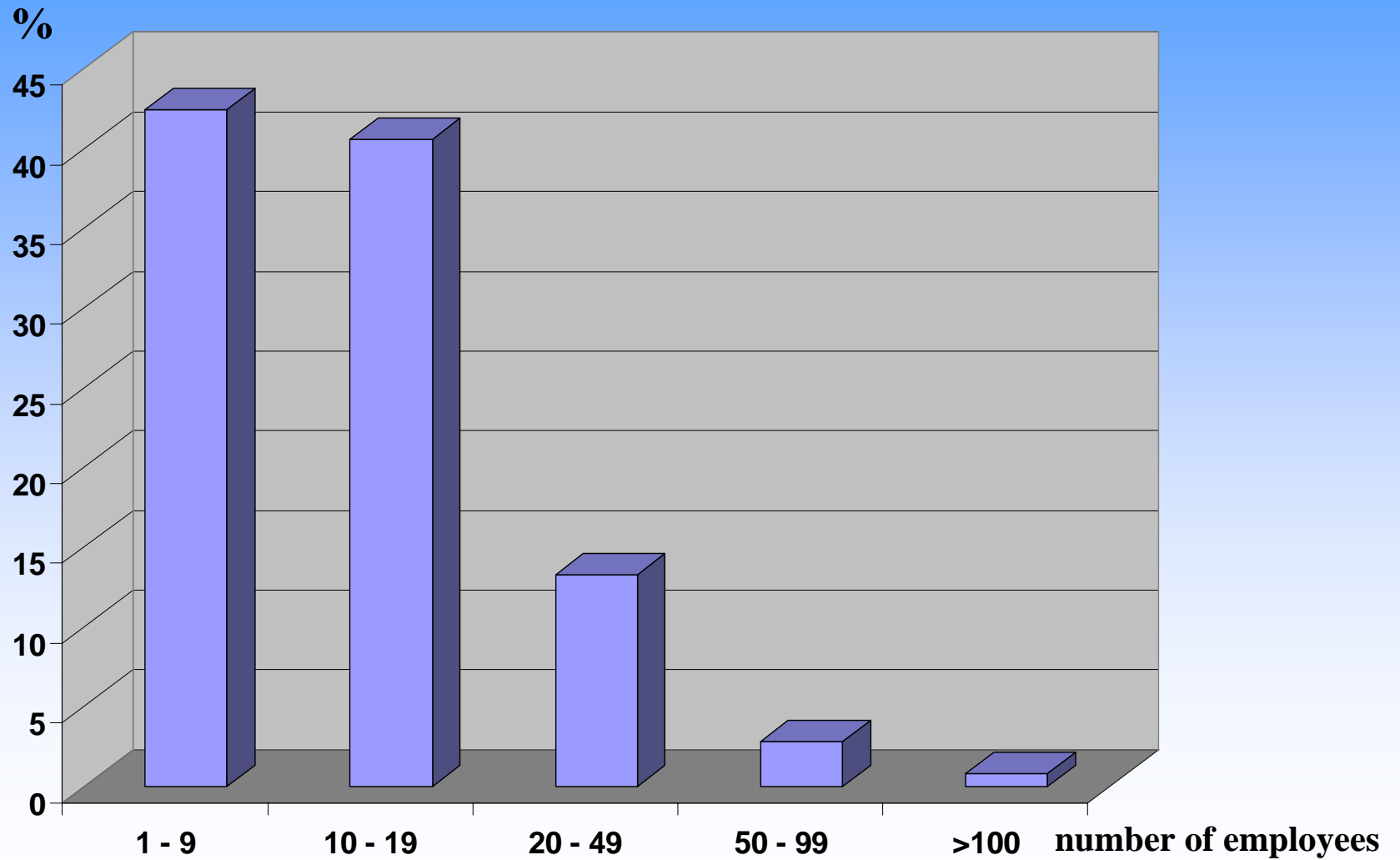


# National key statistics I

- 265 million tonnes per year
- Around 580 sand&gravel pits
- Around 490 crushed rock quarries
- More than 10.000 people



# Workforce in the German Aggregates Industry



# key statistics II

- **Every home requires 60 tonnes of aggregates a year**
- **2.600 tonnes for 100 metre highway**
- **German inhabitants need 70 tonnes of aggregates in their lifetime**





# Safety First !